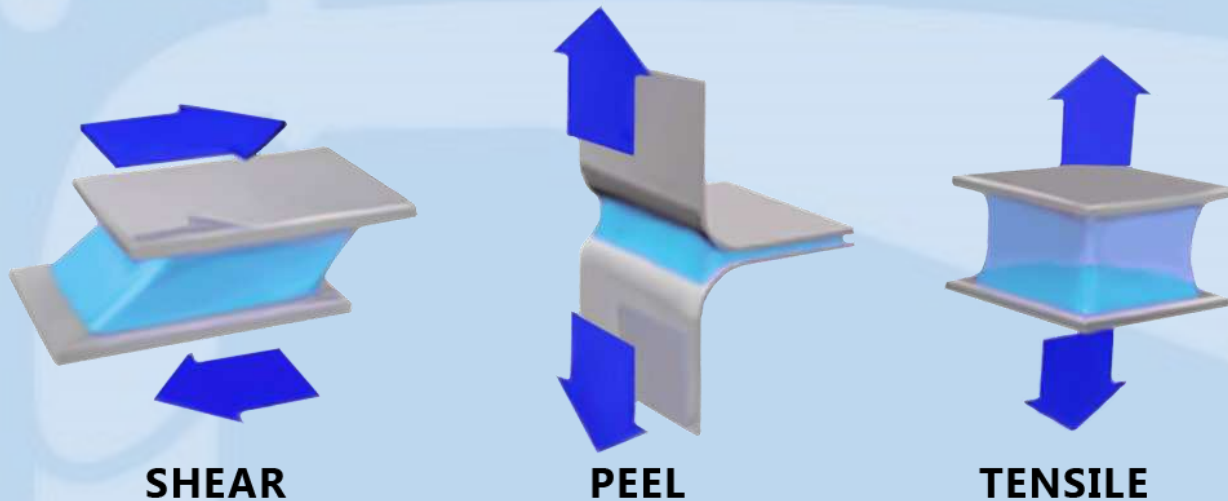


URETHANE & EPOXY PRIMERS

PRIMER 200 was specifically developed to enhance the bond of Hapco's epoxy and urethane based products. **PRIMER 200** is simple to use and yields a significant increase in strength over a wide range of environmental conditions. **PRIMER 200** is a one-part system and can be brushed or sprayed, making it ideally suited for low and high production.

PRIMER 810 was specifically developed to enhance the bond of Hapco's epoxy and urethane based products to plastic. **PRIMER 810** is simple to use and yields a significant increase in strength. **PRIMER 810** is a one-part system and can be brushed or sprayed, making it ideally suited for low and high production.



These primers can help to promote adhesion and increase the shear, peel, and tensile strength of Hapco's epoxy and urethane adhesives and coatings.

Typical Properties	Viscosity @ 25°C	Specific Gravity	Color	*Flash Point	Cure Time	Application Method
PRIMER 200	< 20 cps	0.9	Clear	-6.6°C 20°F (TAG closed cup)	Air dry 1-2 minutes. For best results, heat at 180°F for 1 hour before adhesion.	Brush/Spray
PRIMER 200C (Concentrate)	400 cps	0.9	Clear Amber	-6.6°C 20°F (TAG closed cup)	Air dry 1-2 minutes. For best results, heat at 180°F for 1 hour before adhesion.	Brush/Spray
PRIMER 810	< 30 cps	1.03	Clear/ Light yellow	91°C (TAG closed cup)	Apply and allow to set 1- 2 minutes.	Brush/Spray

*Flammable—Keep away from open flames. Keep in a cool dry place.